

Cold-rolled products (JIS G 4305)

(1) Thickness

JIS

(Unit: mm)

Thickness	Width	Thickness tolerances	
		Up to 1250	1250 and over, up to 1600
0.30 and over, up to 0.60		±0.05	±0.08
0.60 and over, up to 0.80		±0.07	±0.09
0.80 and over, up to 1.00		±0.09	±0.10
1.00 and over, up to 1.25		±0.10	±0.12
1.25 and over, up to 1.60		±0.12	±0.15
1.60 and over, up to 2.00		±0.15	±0.17
2.00 and over, up to 2.50		±0.17	±0.20
2.50 and over, up to 3.15		±0.22	±0.25
3.15 and over, up to 4.00		±0.25	±0.30
4.00 and over, up to 5.00		±0.35	±0.40
5.00 and over, up to 6.00		±0.40	±0.45
6.00		±0.50	±0.50

JIS ET

(Unit: mm)

Thickness	Width	Thickness tolerances					
		Up to 160	160 and over, up to 250	250 and over, up to 400	400 and over, up to 630	630 and over, up to 1000	1000 and over, up to 1250
0.16 and over, up to 0.25		±0.020	±0.025	±0.030	±0.030	-	-
0.25 and over, up to 0.40		±0.025	±0.030	±0.035	±0.035	±0.038	±0.038
0.40 and over, up to 0.60		±0.035	±0.040	±0.040	±0.040	±0.040	±0.040
0.60 and over, up to 0.80		±0.040	±0.045	±0.045	±0.045	±0.05	±0.05
0.80 and over, up to 1.00		±0.040	±0.05	±0.05	±0.05	±0.05	±0.06
1.00 and over, up to 1.25		±0.05	±0.05	±0.05	±0.06	±0.06	±0.07
1.25 and over, up to 1.60		±0.05	±0.06	±0.06	±0.06	±0.07	±0.08
1.60 and over, up to 2.00		±0.06	±0.07	±0.07	±0.08	±0.09	±0.10
2.00 and over, up to 2.50		±0.07	±0.08	±0.08	±0.09	±0.10	±0.11
2.50 and over, up to 3.15		±0.08	±0.09	±0.09	±0.10	±0.11	±0.12
3.15 and over, up to 4.00		±0.09	±0.10	±0.10	±0.11	±0.12	±0.13